

Taleria Shoulder Strap Instructions

CORRECT = The "right" side or outward face of the fabric.

INCORRECT = The "wrong" side or inward face of the fabric.

Bartacs: W 1.75 L 0.45

- 1 Sew bartacs at both points A & A on roll top panel (2 total), parallel to edge of fabric, and cut slits to them from edges. Mark both points A and both points B on CORRECT side of back panel and on INCORRECT side of roll top panel.
- 2 Lay the shoulder strap "angle pattern" under each strap, align with edges, then mark main stitch line on BOTH sides of each shoulder strap per the pattern. Sew both strap end openings closed inward 1/4" from the main stitch line to fix layers together and prevent shifting of layers and singe both ends.
- 3 Lay back panel wrong side up. Position shoulder strap template against top of panel. Position both shoulder straps at correct position. Confirm the line positions on shoulder straps and verify marks on both top and bottom faces of straps at main stitch line. **NO TAPE.**
- 4 Mark main stitch line on correct side of back panel. Ensure that the back panel is CORRECT side UP. Tape pad pocket top to CORRECT face of back panel and tape in place with mild tension, **UNDER** shoulder straps.

Lay shoulder straps on top of back panel, undersides down (spacer mesh facing back panel correct side). Position shoulder straps so stitch line marks match up with stitch line on back panel. Get angles and spacing correct using back panel pattern and point A and B markings on fabric! Basting stitch straps into place, back from the main stitch line marks.

- 5 Line up hull loop, top pad retention loop, and Y-straps **WITH FEMALE BUCKLE** to CORRECT face of roll top panel - get angle of Y-straps right! Basting stitch loops and hull to panel

- 6 Place roll top panel on top of straps, CORRECT side DOWN, matching point B on roll top panel to corresponding point B on back panel.

Double check correct positions of hull and Y-strap ends, pad pocket edges, and shoulder straps. Double check corrects faces facing correctly!

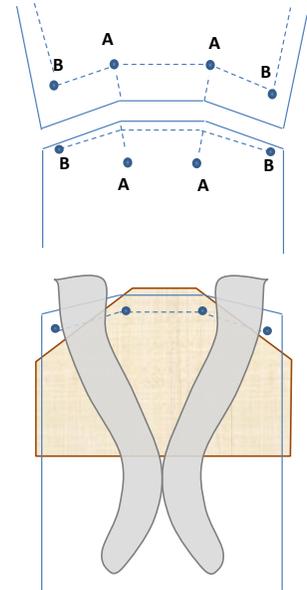
Mark back panel fabric EDGE line on tops of shoulder strap so you can see where edge is.

- 7 Using a zipper foot and finger pressure (and stretch needle if pad pocket), start sewing at mated point B (roll top) - B (back panel) and sew initial seam. While sewing, bend roll top panel around points A and A as the needle gets to these points.

- 8 Confirm main seam is OK (panel to panel alignment, strap angle and spacing, Y-strap, hull loop, pad pocket). Fold ends of straps and seam allowance **DOWNWARD** onto incorrect face of back panel.

After 1st seam, **TAPE PAD POCKET (AND MESH if applicable) AGAINST ROLL TOP PANEL**, so that subsequent seams do not go through the pocket mesh. Place internal pocket loops 5" apart on incorrects side of back panel, to sew under subsequent seams.

If all OK, pull panels apart from 1st seam to ensure no creasing or folding while sewing flat-fell stitch downward. Add extra seams to finish ends of shoulder straps to back panel. Lastly, Bartac close to main seam ALL 4 edges of straps, Y-straps and hull loop ends, and both ends of pad pocket.



Each strap: 1.08 oz w/ daisy & ladder locks (X21rc)

